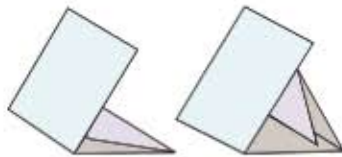


CD Jewel Case Specification

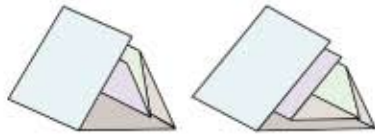
CD Insert / Booklet Specifications

- Never use your own sizes when creating your insert / booklet and always use our templates. Sizes of each panel might be different depends on the folding method and the number of panels.
- Folder booklets are to be folded as shown below. Folder with any other folding method, or uses uncoated stock, card stock or with UV coating will require manual packaging and will result in additional charges and longer turnaround time.

Standard folding methods:



3 panel fold 4 panel fold



5 panel fold 6 panel fold



Never fold your insert this way!

Insert / Booklet Specifications	
Finished size	121 mm x 120 mm
Stock	100 lb glossy paper
Thickness	0.13 mm - 0.14 mm

Tray card Specification



- Tray card is the insert placed between the disc tray and the back cover of the jewel case, with 2 spines and the back visible through the plastics case. Using a transparent disc tray, the front of the tray card is also visible and additional graphics can be printed.
- The tray card must be perforated at fold points for folding and insertion into the jewel case.
- UPC Barcode (if applicable) must be created in 100% solid black only.

Tray card Specifications	
Finished size	150 mm x 118 mm
Stock	100 lb glossy paper
Thickness	0.13 mm - 0.14 mm
Perforation	6.5 mm from the edges on both sides. They must be 0.8-1.6 mm long with 0.8 mm gap and perforated from the printed side. Score lines are not acceptable.

For insert / booklet and tray card:

- Please note that registration marks and crop marks should be included in the artwork and be drawn in 0.5 pt stroke and in registration colour (they must be appeared on all plates of films).
- All registration marks and crop marks should be sharp and clear and should not be drawn in a pixel based program.

Note: Any artwork that does not meet above requirement will be put on hold and cause delay. Client will have to resubmit new file(s) or authorize Blu to perform artwork modification at \$75 per hour (0.5 hour minimum)